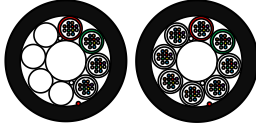

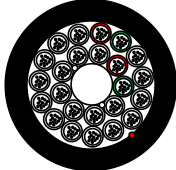


## 1. Application / Construction

MN03

|   |  |  |   |
|---|--|--|---|
| Identification                                    | Mini A-DQ2Y nx12 E9 G.652D<br>Mini A-DQ2Y nx12 E9 G.657A1  |  |   |
| Application                                       | Mini cable for blowing into microducts. Improved stiffness for ring gap 1..4,5 mm  |  |   |
| Cross Section<br>(not to scale)                   | 12..96 fibers  | 144 fibers   | 288 fibers  |
|   |   |  |  |
| Recommended for microduct dimension (O/I-Ø in mm) | ≥ 14/10  | ≥ 14/10  | ≥ 16/12   |
| Configuration                                     | <ul style="list-style-type: none"> <li>- Loose tubes with up to 12 optical fibers, filled with thixotropic compound</li> <li>- Stranded loose tubes</li> <li>- Central strength member made of fibre reinforced plastic (FRP) or coated FRP</li> <li>- Cable strand: dry, with water blocking materials</li> <li>- Outer sheath: HDPE, one ripcord under the sheath</li> </ul> |  |   |
| Temperature Range                                 | Storage and transport<br>-30 to +70°C  | Installation<br>-10 to +50°C   | Operation<br>-30 to +70°C   |
| Standards   | IEC 60793-1, IEC 60793-2, IEC 60794-5  |  |   |
| ZTT Specification                                 | 18-91310-C, 18-91369-A   |  |   |
| Customer Reference                                | Common standard  |  |   |

## 2. Dimensions

|                         |            |      |      |      |      |      |           |             |     |
|-------------------------|------------|------|------|------|------|------|-----------|-------------|-----|
| Number of fibers        |            | 12   | 24   | 48   | 72   | 96   | 144       | 288         |     |
| Loose tubes x fibers    |            | 1x12 | 2x12 | 4x12 | 6x12 | 8x12 | 12x12     | 24x12       |     |
| Loose tubes / Dummies   | 1.L<br>2.L | 1/7  | 2/6  | 4/4  | 6/2  | 8/0  | 12/0      | 9/0<br>15/0 |     |
| Loose tube Ø            | mm         | 1.4  |      |      |      |      |           |             |     |
| Central Strength Member | mm         | 2.4  |      |      |      |      | 4.2 (2.7) |             | 2.8 |
| Outer sheath thickness  | mm         | 0.5  |      |      |      |      |           |             |     |
| Outer diameter (±0.3)   | mm         | 6.2  |      |      |      |      | 8.0       |             | 9.3 |
| Weight (± 20%)          | kg         | 40   |      |      |      |      | 60        |             | 75  |

Sizes and values without tolerances are reference values

## 3. Mechanical Properties

|                               |             |        |        |
|-------------------------------|-------------|--------|--------|
| Max. tensile load (Install.)  | 1500 N      | 2000 N | 2500 N |
| Max. tensile load (operation) | 500 N       |        |        |
| Crush resistance / 10 cm      | 700 N       |        |        |
| Bending radius (installation) | 20x cable Ø |        |        |
| Bending radius (operation)    | 15x cable Ø |        |        |

See Point 6: Test Methods

## 4. Marking

|              |     |       |        |      |       |        |        |       |      |       |      |      |    |    |    |
|--------------|-----|-------|--------|------|-------|--------|--------|-------|------|-------|------|------|----|----|----|
| Fiber Colors | 1   | 2     | 3      | 4    | 5     | 6      | 7      | 8     | 9    | 10    | 11   | 12   |    |    |    |
|              | red | green | yellow | blue | white | violet | orange | black | grey | brown | pink | aqua |    |    |    |
| Tube Colors  | 1   | 2     | 3      | 4    | 5     | 6      | 7      | 8     | 9    | 10    | 11   | 12   | 13 | 14 | 15 |
|              | RD  | GN    | WT     | WT   | WT    | WT     | WT     | WT    | WT   | WT    | WT   | WT   | WT | WT | WT |

Outer Sheath: black, ink jet or laser print, marking in 1 meter intervals as follows:

ZTT OPTICAL CABLE MINI A-DQ2Y <n>x12 <fiber type> <batch ID> <meter marking >

## 5. Optical Fiber

| Standard   | ITU-T G.652D                              |                               |                          |
|------------|---|-------------------------------|--------------------------|
| Optical    | Fibre attenuation<br>.. cabled            | @ 1310 nm<br>≤0.36 dB/km      | @ 1550 nm<br>≤0.22 dB/km |
|            | Mode field diameter (MFD)                 | 9.0 ± 0.4 μm                  | 10.4 ± 0.6 μm            |
|            | Zero dispersion wavelength                | 1300~1324 nm                  |                          |
|            | Zero dispersion slope                     | ≤0.092 ps/nm <sup>2</sup> ·km |                          |
|            | Polarisation mode dispersion (PMD)        | ≤0.2 ps/√km                   |                          |
|            | Cut-off wavelength                        | ≤1260 nm                      |                          |
|            | Macro bending loss<br>.. 100 turns Ø50 mm | @1550 nm<br>≤0.05 dB          | @1625 nm<br>≤0.10 dB     |
| Geometric  | Outer diameter                            | 245 ± 15 μm                   |                          |
|            | Cladding diameter                         | 125 ± 1.0 μm                  |                          |
|            | Core/clad concentricity error             | ≤0.6 μm                       |                          |
|            | Cladding non-circularity                  | ≤1.0 %                        |                          |
| Mechanical | Proof stress                              | ≥0.69 Gpa                     |                          |

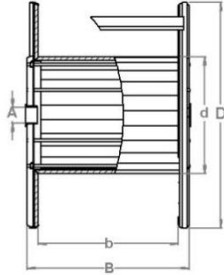
| Standard   | ITU-T G.657A1  |                               |                                  |                                |
|------------|--|-------------------------------|----------------------------------|--------------------------------|
| Optical    | Fibre attenuation<br>.. cabled                               | @ 1310 nm<br>≤0.36 dB/km      | @ 1550 nm<br>≤0.21 dB/km         | @ 1625 nm<br>≤0.23 dB/km       |
|            | Mode field diameter (MFD)                                    | 8.8 ± 0.4 μm                  | 9.9 ± 0.5 μm                     |                                |
|            | Zero dispersion wavelength                                   | 1300..1324 nm                 |                                  |                                |
|            | Zero dispersion slope  | ≤0.092 ps/nm <sup>2</sup> ·km |                                  |                                |
|            | Polarisation mode dispersion (PMD)                           | ≤0.1 ps/√km                   |                                  |                                |
|            | Cut-off wavelength   | ≤1260 nm                      |                                  |                                |
|            | Macro bending loss<br>.. 10 turns Ø30 mm<br>.. 1 turn Ø20 mm | @1310 nm<br>-                 | @1550 nm<br>≤0.25 dB<br>≤0.75 dB | @1625 nm<br>≤1.0 dB<br>≤1.5 dB |
| Geometric  | Outer diameter   | 245 ± 10 μm                   |                                  |                                |
|            | Cladding diameter  | 125 ± 0.7 μm                  |                                  |                                |
|            | Core/clad concentricity error                                | ≤0.5 μm                       |                                  |                                |
|            | Cladding non-circularity                                     | ≤0.7 %                        |                                  |                                |
| Mechanical | Proof stress   | ≥0.69 Gpa                     |                                  |                                |

## 6. Test Methods

| Test                                    | Conditions   | Acceptance criteria                                  |
|---|--|--|
| Tensile strength<br>IEC 60794-1-2 E1    | Tensile strength: see Point 3<br>Sample length: ≥ 50 m, Test duration: 1 min | - Fiber strain: ≤0.60%, Δα reversible<br>- No damage |
| Crush resistance<br>IEC 60794-1-2 E3    | Crush: see Point 3<br>Test duration: 15 mins, number of tests: 3             | - Δα ≤0.05dB<br>- No damage                          |
| Impact<br>IEC 60794-1-2 E4              | Impact energy: 1 J<br>R = 300 mm, number of places/tests: 3                  | - Δα ≤0.05dB after test<br>- No damage               |
| Repeated bending<br>IEC 60794-1-2 E6    | Bending radius: 20x cable Ø<br>25 cycles, 100N load                          | - Δα ≤0.05dB after test<br>- No damage               |
| Torsion<br>IEC 60794-1-2 E7             | Sample length: 2 m<br>± 180°, 10 cycles, 100N                                | - Δα ≤0.05dB after test<br>- No damage               |
| Bend<br>IEC 60794-1-2 E11A              | Bending radius: 10x cable Ø<br>4 bends, 3 cycles                             | - Δα ≤0.05dB after test<br>- No damage               |
| Temperature cycling<br>IEC 60794-1-2 F1 | -30°C.. +70°C<br>4 hours at each temperature step, 2 cycles                  | - Δα ≤0.05dB/km and reversible<br>- No damage        |
| Water penetration<br>IEC 60794-1-2 F5   | Sample length: 3 m<br>Water column height: 1 m<br>Test duration: 24 h        | - No water leakage                                   |

All optical measurements at 1550 nm

## 7. Logistics

|                     |                                   |                             |   |
|---------------------|-----------------------------------|-----------------------------|---|
| Cable type          | Length Tolerance                  | 6km<br>-1% / +3%            |  |
| Mini A-DQ2Y 1..8x12 | Drum Type<br>Dimensions<br>Weight | Wood<br>105*60*75<br>355 kg |   |
| Mini A-DQ2Y 12x12   |                                   | Wood<br>135*70*75<br>485 kg |   |
| Mini A-DQ2Y 24x12   |                                   | Wood<br>145*80*75<br>561 kg |   |

D\*d\*B in cm

Dimensions including protection. Indicative values, actually delivered drum sizes and weights may deviate. Cable ends sealed with caps

|                |                 |                 |                 |                 |
|----------------|-----------------|-----------------|-----------------|-----------------|
|                |                 |                 |                 |                 |
|                |                 |                 |                 |                 |
|                |                 |                 |                 |                 |
|                |                 |                 |                 |                 |
| B              | July 31, 2019   | Amy             | Erica           | Felix           |
| A              | Oct 16&17, 2018 | Kuck            | Erica           | Felix           |
| <b>Version</b> | <b>Date</b>     | <b>Prepared</b> | <b>Reviewed</b> | <b>Approved</b> |

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